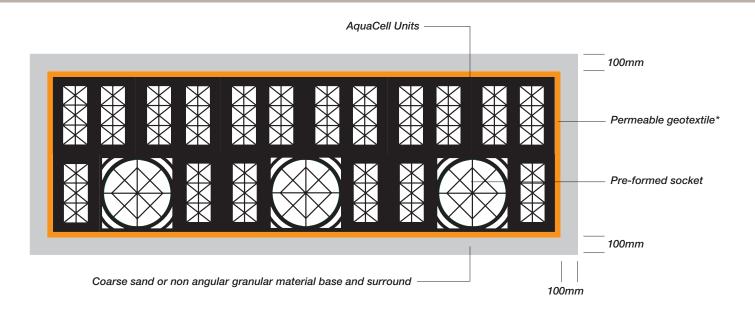


Guidance Note 1 – Typical Soakaway Installation Method



Example shows the use of AquaCell Eco. However, a soakaway can also be installed as shown using either of the other versions of AquaCell units (Prime, Core or Plus) as appropriate.

* The geotextile should be selected according to specific site conditions. Typically, however, a 300g non-woven material will be suitable. Specialist advice should be sought if surrounding soil characteristics exhibit a high degree of fines/low infiltration capacity and/or there is a high risk of damage from ground contaminants.

Typical Installation Procedure

- 1. Excavate the trench to the required depth ensuring that the plan area is slightly greater than that of the AquaCell units.
- 2. Lay 100mm bed of coarse sand or non angular granular material, level and compact.
- 3. Lay the geotextile* over the base and up the sides of the trench.
- 4. Lay the AquaCell units parallel with each other. In multiple layer applications, wherever possible, continuous vertical joints should be avoided. AquaCell units can be laid in a 'brick bonded' formation (i.e. to overlap the joints below). For single layer applications use the AquaCell Clips and for multi layers use the AquaCell Clips and the AquaCell Shear Connectors (vertical rods).
- 5. Fix the Adaptors to the AquaCell units as required and connect pipework.
- 6. In order to prevent silt from entering the tank, clogging inlet pipework and reducing storage capacity, it is recommended that the Domestic Silt Trap (6LB300) or the standard Silt Trap (6LB600) is installed prior to the inlet pipework.
- 7. Wrap and overlap the geotextile covering the entire AquaCell structure.
- 8. Lay 100mm of coarse sand or non angular granular material between the trench walls and the AquaCell structure and compact.
- 9. Lay 100mm of coarse sand or non angular granular material over the geotextile and compact.
- 10. Backfill with suitable material.
- 11. Rainwater from roof areas may discharge directly into the soakaway but rainwater from carparks must discharge through a catchpit manhole and/or a petrol interceptor.

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